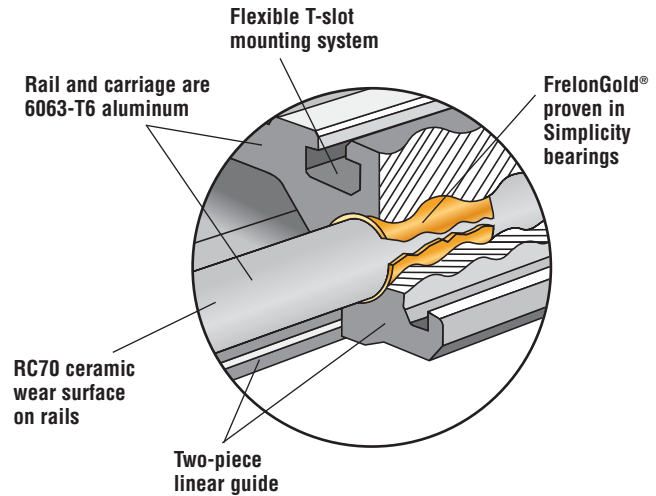




DOLPHIN GUIDES®

- Based on proven Simplicity® linear bearing technology
- Two-piece assembly eliminates tolerance stack up
- No metal-to-metal contact
- Dampens vibration and shock loads
- FrelonGOLD® bearing material is self-lubricating
- RC70 ceramic coating withstands contamination
- Lightweight
- Easy to install
- Integrated packages can drop into existing applications
- Plug and Play controls



THREE SIMPLE OPTIONS MAKE SELECTION EASY...



1 Carriages with standard length rails or cut-to-length rails. Install your own choice of drive mechanisms.



2 Lead screw driven carriage with standard length rail is ready to drop into your existing application.



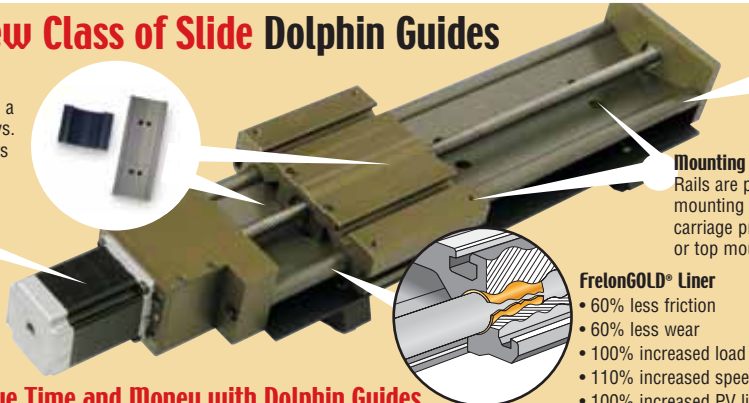
3 Lead screw driven package including motor and drive providing plug-n-play linear motion.

DOLPHIN GUIDES®

Introducing a New Class of Slide Dolphin Guides

2-Piece Design
Our DFA design delivers a unique two-piece slide vs. hundreds of components in competitive units.

Drive Options
Choose from ball or lead screws, belt drives, etc. Integrate your own or consult the factory for assistance.



Mounting Flexibility
Rails are pre-drilled for mounting ease. The carriage provides side or top mounting.

FrelonGOLD® Liner

- 60% less friction
- 60% less wear
- 100% increased load capacity
- 110% increased speed limits
- 100% increased PV limits



Feather Shaft™
Our new ceramic-coated shaft is 66% lighter than steel.

Sample Program
We know that if you try this product you will love it. Call to discuss our Sample Program.



Save Time and Money with Dolphin Guides

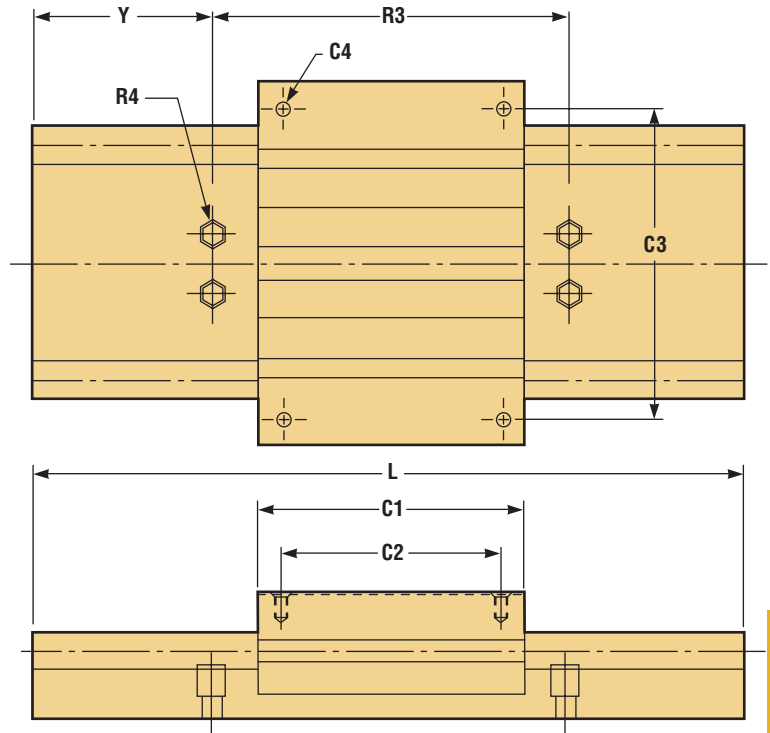
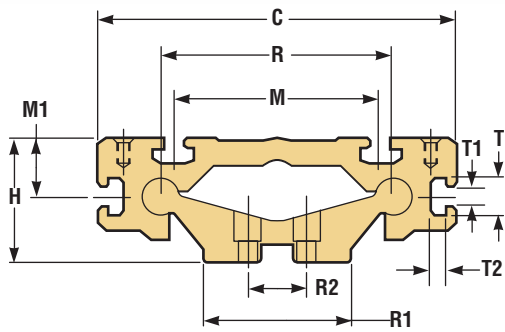


Standard Length or Cut-to-Length Rail & Carriage Assemblies.....11

Standard Length Lead Screw Driven Guides12

Load & Speed Data.....13-14

DOLPHIN GUIDES® • Standard Length or Cut-to-Length Rail & Carriage Assemblies



STANDARD INCH SERIES DOLPHIN GUIDE WITH NO DRIVE MECHANISM (Dimensions in Inches)

PART NO.	R	R1	R2	R3	R4	Y	H	C	C1		C2		C3	C4	M	M1	L
					BOLT SIZE				STANDARD	STANDARD	EXTENDED	EXTENDED		BOLT SIZE			MAX-FEET
D075-xxx	2.95	2	0.75	4	1/4	2	1.625	4.6	3.5	3	4.5	4	4	10-32	2.6	.819	12'
D100-xxx	3.94	2.6	1	6	5/16	3	2.125	6.1	4.5	3.75	6	5.25	5.25	1/4-20	3.5	1.02	12'
D125-xxx	4.92	3.3	1.25	6	3/8	3	2.625	7.6	6	5.25	7.5	6.75	6.75	5/16-18	4.33	1.30	12'

T-SLOT INFORMATION (Inches)

PART NO.	T	T1	T2
D075-xxx	.590	.256	.236
D100-xxx	.661	.319	.268
D125-xxx	.661	.319	.268

METRIC SERIES DOLPHIN GUIDE WITH NO DRIVE MECHANISM (Dimensions in mm)

PART NO.	R	R1	R2	R3	R4	Y	H	C	C1		C2		C3	C4	M	M1	L
					BOLT SIZE				STANDARD	STANDARD	EXTENDED	EXTENDED		BOLT SIZE			MAX-METER
DM075-xxx	75	51	20	120	M 6	60	41.3	117	85	73	110	98	105	M 5	66	16.5	3.66m
DM100-xxx	100	66	25	150	M 8	75	54	155	115	95	150	130	135	M 6	89	26	3.66m
DM125-xxx	125	84	30	200	M 10	100	66.7	193	150	130	190	170	175	M 8	110	33	3.66m

T-SLOT INFORMATION (mm)

PART NO.	T	T1	T2
DM075-xxx	15.0	6.5	6.0
DM100-xxx	16.8	8.1	6.8
DM125-xxx	16.8	8.1	6.8

STANDARD LENGTHS CHART (Dimensions in Inches)

PART NO.	8"	12"	16"	18"	20"	24"	28"	30"	32"	36"	40"	42"	48"
D075-xxx	X	X	X		X	X	X		X	X	X		X
D100-xxx		X		X		X		X		X		X	X
D125-xxx		X		X		X		X		X		X	X

WEIGHTS

PART NO.	RAIL PER INCH (LBS.)	STANDARD CARRIAGE (LBS.)	EXTENDED CARRIAGE (LBS.)
D075-xxx	0.19	0.98	1.26
D100-xxx	0.32	2.12	2.82
D125-xxx	0.48	4.56	5.7

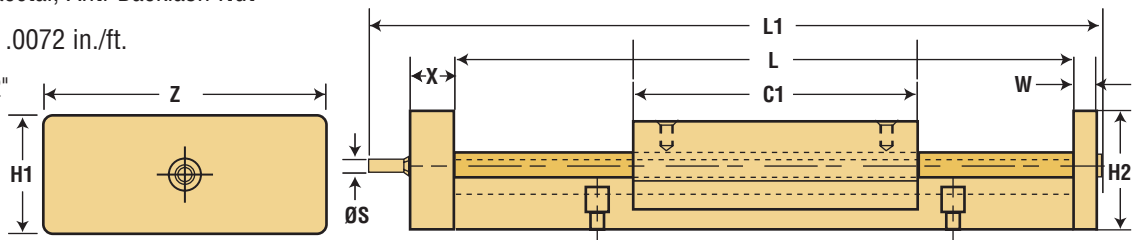
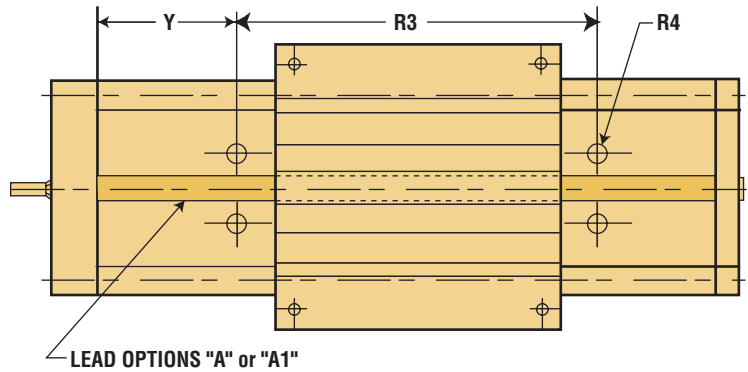


DOLPHIN GUIDES® • Standard Length Lead Screw Driven Guides



Standard Lead Screw Specifications:

- Right Hand Rolled Thread
- 303 Stainless Steel with TFE Coating
- Self-lubricating Polyacetal, Anti-Backlash Nut
- Standard Accuracy = .0072 in./ft.
- Repeatability = .0002"

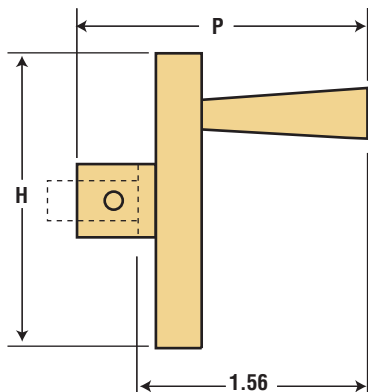


REFER TO PAGE 13 FOR DIMENSIONS NOT SHOWN. CALL THE FACTORY FOR NON-STANDARD LENGTHS.

PART NO.	Stroke (L-C1)	L	L1	C1	Nominal Screw Dia.	A	A1	S	Y	R3	R4	W	X	Z	H1	H2
						Standard Lead	Optional Lead									
D075xx-12	8.5	12	13.93	3.5	3/8"	0.250	0.500	0.187	2	4	1/4	0.375	0.625	3.42	1.75	1.625
D075xx-16	12.5	16	17.93	3.5	3/8"	0.250	0.500	0.187	2	4	1/4	0.375	0.625	3.42	1.75	1.625
D075xx-20	16.5	20	21.93	3.5	3/8"	0.250	0.500	0.187	2	4	1/4	0.375	0.625	3.42	1.75	1.625
D075xx-24	20.5	24	25.93	3.5	3/8"	0.250	0.500	0.187	2	4	1/4	0.375	0.625	3.42	1.75	1.625
D100xx-12	7.5	12	14.61	4.5	1/2"	0.250	0.500	0.314	3	6	5/16	0.5	1	4.56	2.5	2.500
D100xx-18	13.5	18	20.61	4.5	1/2"	0.250	0.500	0.314	3	6	5/16	0.5	1	4.56	2.5	2.500
D100xx-24	19.5	24	26.61	4.5	1/2"	0.250	0.500	0.314	3	6	5/16	0.5	1	4.56	2.5	2.500
D100xx-30	25.5	30	32.61	4.5	1/2"	0.250	0.500	0.314	3	6	5/16	0.5	1	4.56	2.5	2.500
D125xx-12	6	12	14.85	6	5/8"	0.250	0.500	0.314	3	6	3/8	0.5	1	5.78	3.5	2.500
D125xx-18	12	18	20.85	6	5/8"	0.250	0.500	0.314	3	6	3/8	0.5	1	5.78	3.5	2.500
D125xx-24	18	24	26.85	6	5/8"	0.250	0.500	0.314	3	6	3/8	0.5	1	5.78	3.5	2.500
D125xx-30	24	30	32.85	6	5/8"	0.250	0.500	0.314	3	6	3/8	0.5	1	5.78	3.5	2.500
D125xx-36	30	36	38.85	6	5/8"	0.250	0.500	0.314	3	6	3/8	0.5	1	5.78	3.5	2.500

"xx" – Insert lead screw selection in Part Number. Example: D100A-18

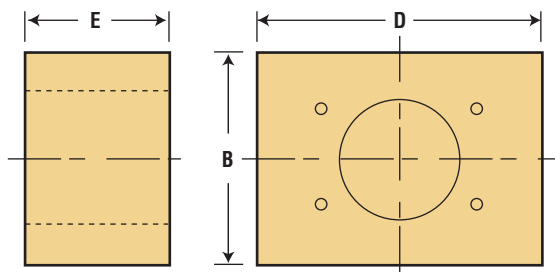
OPTIONAL HAND CRANK



PART NO.	P	H
75H	2.31	1.75
100H	2.31	2.25
125H	2.31	3.25

To integrate with option #2 on page 10, see order codes on page 14.

OPTIONAL MOTOR MOUNT ATTACHMENT



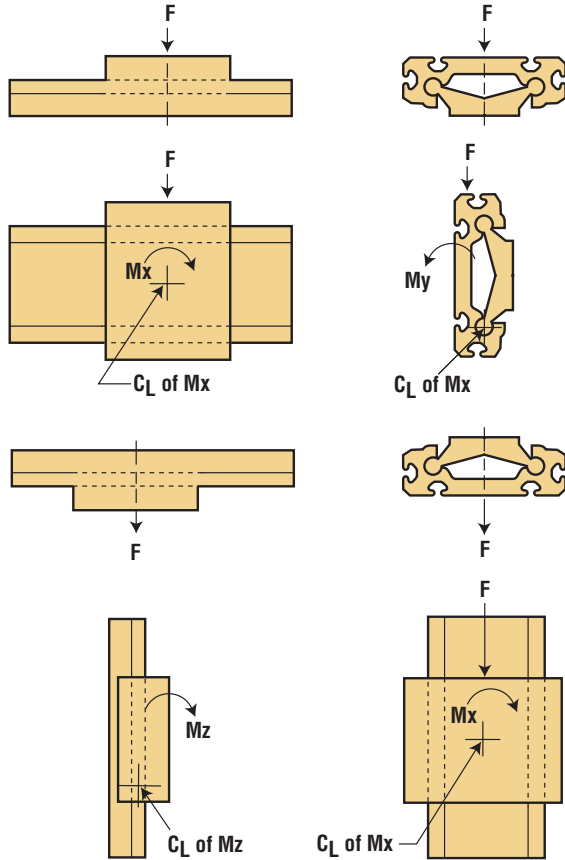
PART NO.	MOTOR MOUNT	B	E	D
75N	NEMA 17	2	1.81	3.25
100N	NEMA 23	2.5	1.81	3.25
125N	NEMA 34	3.5	2.30	4.25

To integrate with option #2 or #3 on page 10, see order codes on page 14.



STATIC LOADS WITH NO DRIVE MECHANISM

The numbers below are for guides only in a static condition. The drive mechanism selected (lead screw, ball screw, cylinder, etc.) becomes the limiting factor when calculating maximum load and speed capacities. The user is responsible for determining the maximum capacity for the complete system based on the manufacturer's data for their drive configuration.

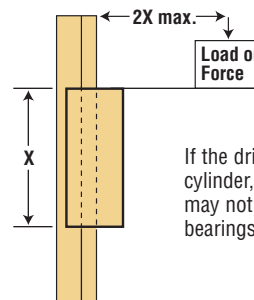


SIZE	F MAX LOAD (LBS.)
D075	500
D100	750
D125	1,000

SIZE	F MAX LOAD (LBS.)	Mx (IN-LBS.)	My (IN-LBS.)
D075	250	340	350
D100	375	650	730
D125	500	1,200	1,225

SIZE	F MAX LOAD (LBS.)
D075	125
D100	190
D125	250

SIZE	Mx (IN-LBS.)	Mz (IN-LBS.)
D075	340	350
D100	650	730
D125	1,200	1,225



If the drive mechanism (lead screw, ball screw, cylinder, etc.) is centered on the carriage, the load may not exceed a 2:1 ratio to the length of the bearings or binding will occur.

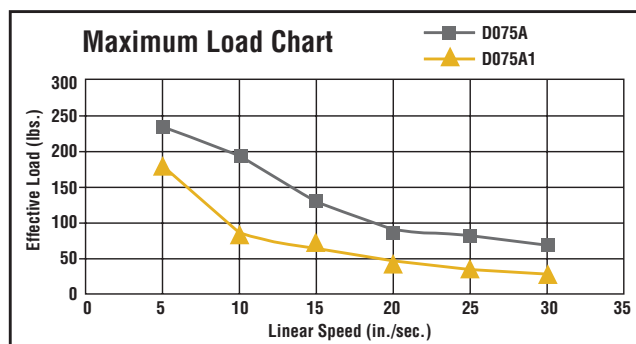
Designs must also operate within the following dynamic parameters:

- Maximum Loads (P) = from charts above
- Maximum Speed Dry (V) = 300 ft./min.
- Maximum PV (pressure x velocity) = 20,000
- PV Example: Load = 85 psi
Speed = 180 ft./min.
PV = 85 x 180 = 15,300 PV

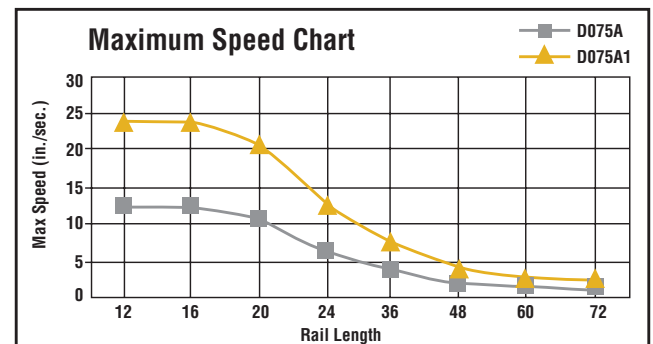
NOTE: FrelonGold® bearing material coefficient of friction is 0.125.

LOAD & SPEED DATA FOR STANDARD LEAD SCREW DRIVEN DOLPHIN GUIDES
(Horizontal Orientation)

D075A-xxx



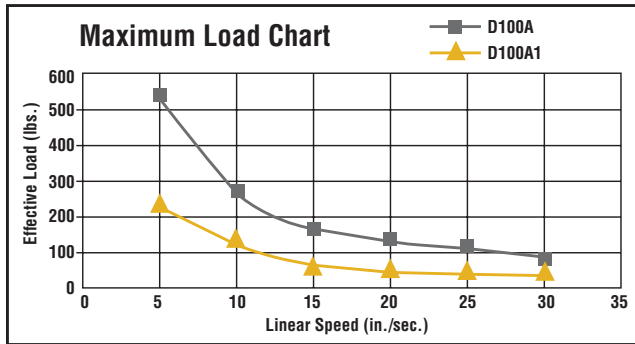
D075A-xxx



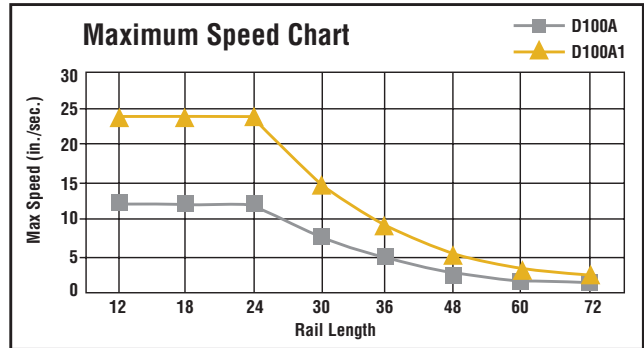


LOAD & SPEED DATA FOR STANDARD LEAD SCREW DRIVEN DOLPHIN GUIDES (Horizontal Orientation)

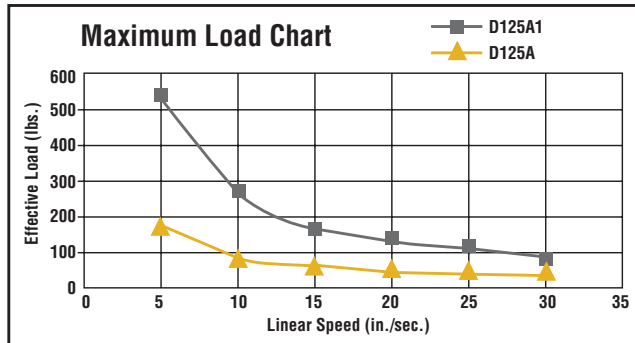
D100A-xxx



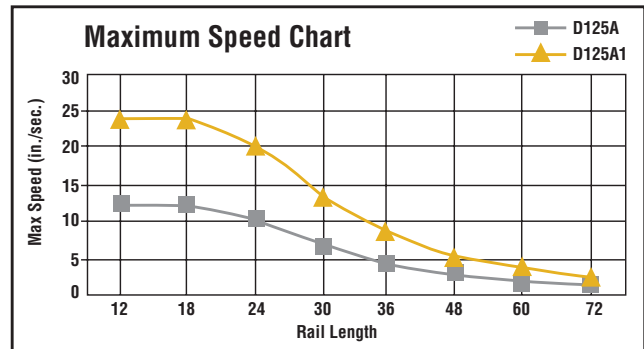
D100A-xxx



D125A-xxx



D125A-xxx



DOLPHIN GUIDES ORDERING CODE



Series

D - Standard Dolphin Guides

Carriage Options

No Entry - Standard Dolphin Carriage
L - Extended Length Carriage

Mounting Hole Options

No Entry - Standard Inch Sizes
M - Metric Size Mounting Holes

Nominal Size

75mm
100mm
125mm
Based on mm from shaft center-to-center

Drive Options

No Entry - No Drive Mechanism
A - Right Hand Lead Screw with Standard Pitch
A1 - Right Hand Lead Screw with Optional Pitch
See page 12 for lead screw specifications.
Call the factory for other optional drive mechanisms.
Note: Screw options require attaching collar.

Drive Mounting Options

No Entry - No Drive Mounting Options
H - Hand Crank
N - NEMA Standard Motor Mount
See page 12 for specifications.
HB - Handbrake (requires handcrank and screw)
CHB - Carriage Handbrake (not offered with screw driven options)

Data Entry Option

No Entry - No Options
M - Optional MMI Keypad
(Man-to-Machine Interface)

Power and Control Options

No Entry - No Power Options
P - Standard Motor with Motor Mount, Programmable Drive, Cables and Software (must have "N" in Drive Mounting Option)
Note: Kits available for NEMA motor

Overall Rail Length

"D" Series - Enter Length of Rail in Inches
"DM" Series - Enter Length of Rail in mm